

Date: Thursday, 16/04/2009 11:37:44 AM
 User: Melanie Fauteux

Process Sheet

SPRINT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SEAT BELT GUIDE
 Job Number : 47245
 Estimate Number : 13853
 P.O. Number :
 This Issue : 16/04/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D39203
 First Issue : 1/1 Type : SMALL /MED FAB Drawing Number : D3920 REVA PRELIM ASS09.0423
 Previous Run : Drawing Revision : A PRELIM
 Material :
 Due Date : 16/04/2009 Qty: 3 Um: Each
 Written By :
 Checked & Approved By : MF 09-04-16
 Comment : Est Rev: A New Issue 09.04.14 EC verified: DD

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S080 6061-T6 .080 Sheet



Comment: Qty.: 0.0326 sf(s)/Unit Total : 0.0326 sf(s)
 6061-T6 aluminum sheet 0.080" thick
 Batch: 11003 RB 9-4-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3920
 Dwg Rev: PRE RB 9-4-16
 Prog Rev: LIM

2-Deburr if necessary RB 9-4-16

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK ASS09.04.17 APPROVAL

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per dwg D3920

RB 09-04-17

Date: Thursday, 16/04/2009 11:37:44 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT BELT GUIDE

Job Number: 47245

Part Number: D39203

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



09/04/17 **ENGINEERING APPROVAL**
DS 09.04.17



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

2 left in box
front office Jean-Luc *09/04/17*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/17 *DS*

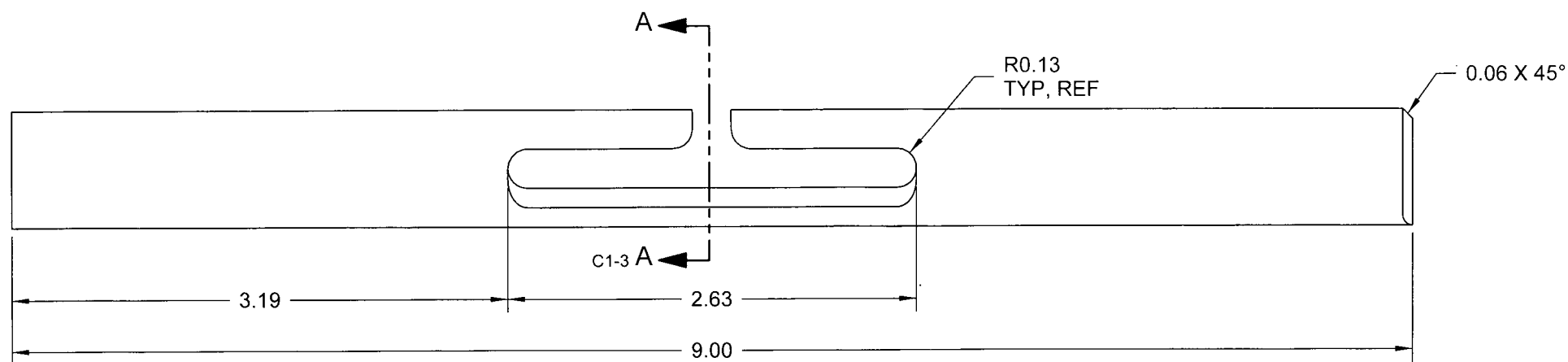
Job Completion



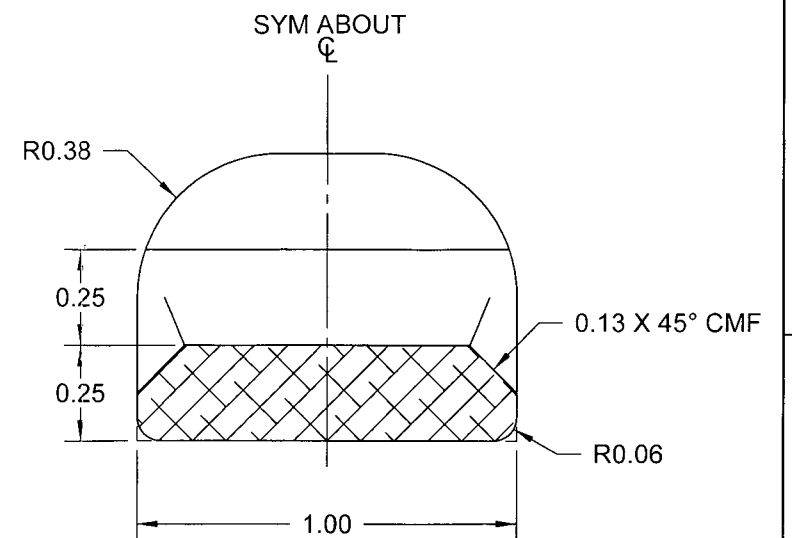
09/04/17

POSITIVE RECALL
EFFECTIVE *09/04/16* AUTH *LA*
RELEASED *DS* DATE *09.04.17*

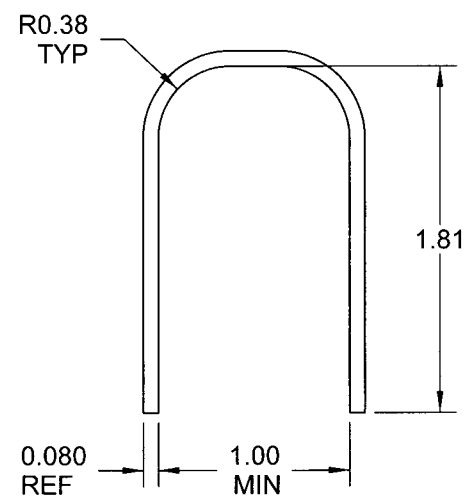
8 7 6 5 4 3 2 1



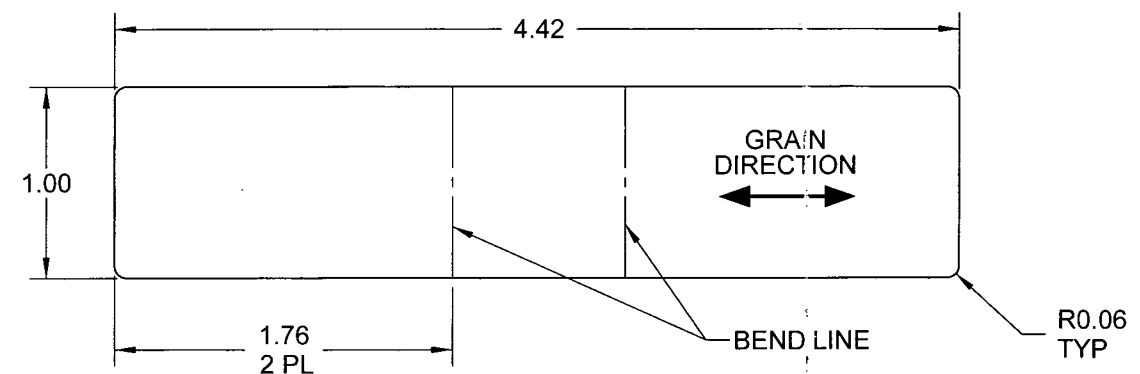
D3920-1 SEATBELT GUIDE



SECTION A-A C6-3
SCALE 2X



D3920-3 SEATBELT GUIDE BRACKET
(MAKE FROM D3920-3F)



D3920-3F FLAT PATTERN

47245

**PRELIMINARY
ISSUE**

AJS .08.24.14

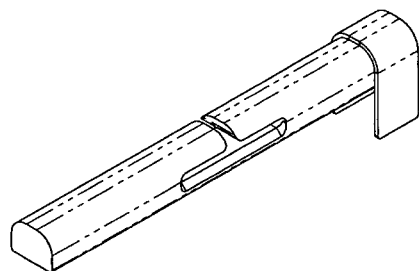
NOTES: D3920-1&-3

1) MATERIAL -1: 6061-T6 (OR T651/T6510/T62) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS4160)
REF DART SPEC M6061T6B

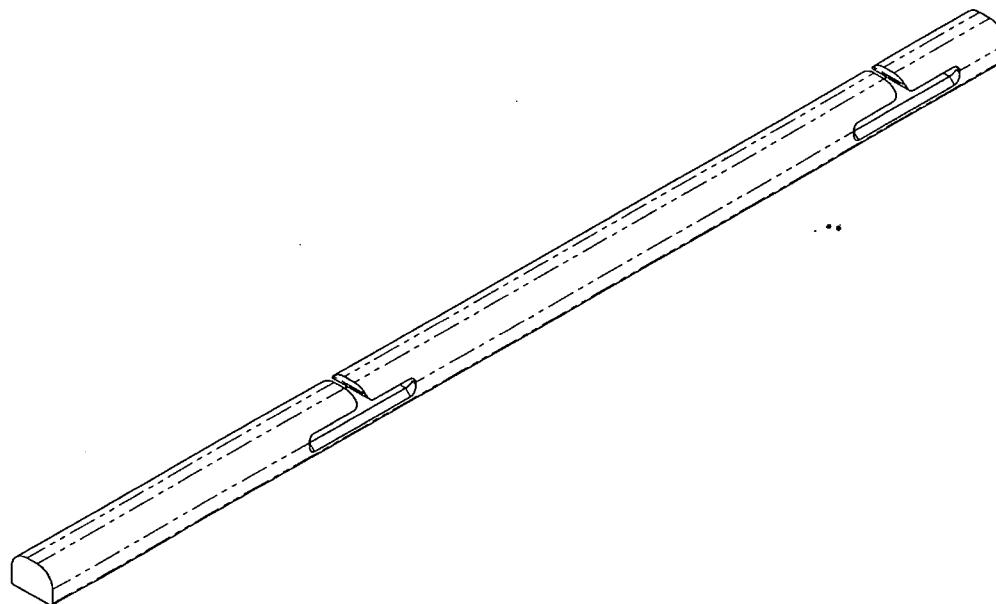
-3: 6061-T6 (OR T62) ALUMINUM SHEET 0.080 THICK
PER AMS-QQ-A-250/11
REF DART SPEC M6061T6S.080

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT -1: 0.53 lbs
-3: 0.03 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3920	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		SEATBELT GUIDE ASSY (214B/B1)	NTS
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3920-041 SEATBELT GUIDE ASSEMBLY



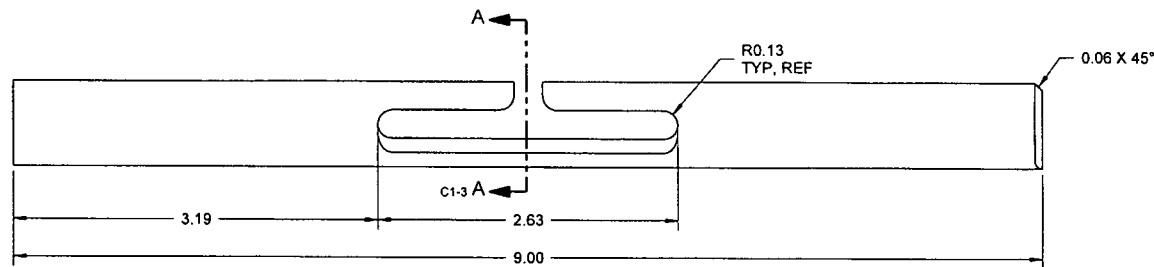
D3920-5 SEATBELT GUIDE

RELEASED
09/03/30

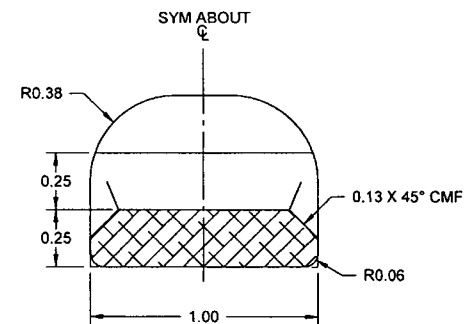
47245

A		NEW ISSUE		AJS	09.03.30
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		D3920		SHEET 1 OF 4	
APPROVED		TITLE		SCALE	
DE APPR.		SEATBELT GUIDE ASSY (2148/B1)		NTS	
DATE	09.03.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPOUND OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

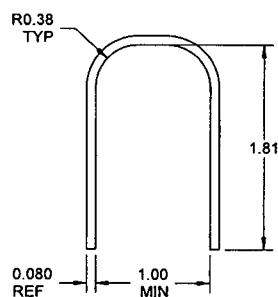
8 7 6 5 4 3 2 1



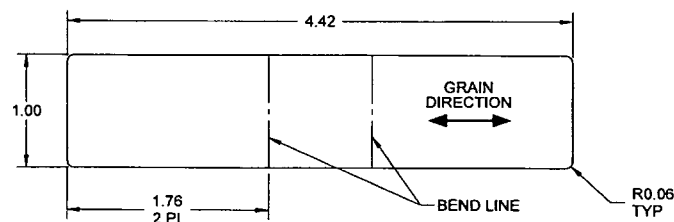
D3920-1 SEATBELT GUIDE



SECTION A-A
SCALE 2X



D3920-3 SEATBELT GUIDE BRACKET
(MAKE FROM D3920-3F)



D3920-3F FLAT PATTERN

47245

NOTES: D3920-1&3

1) MATERIAL -1: 6061-T6 (OR T651/T6510/T62) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS4160)
REF DART SPEC M6061T6B

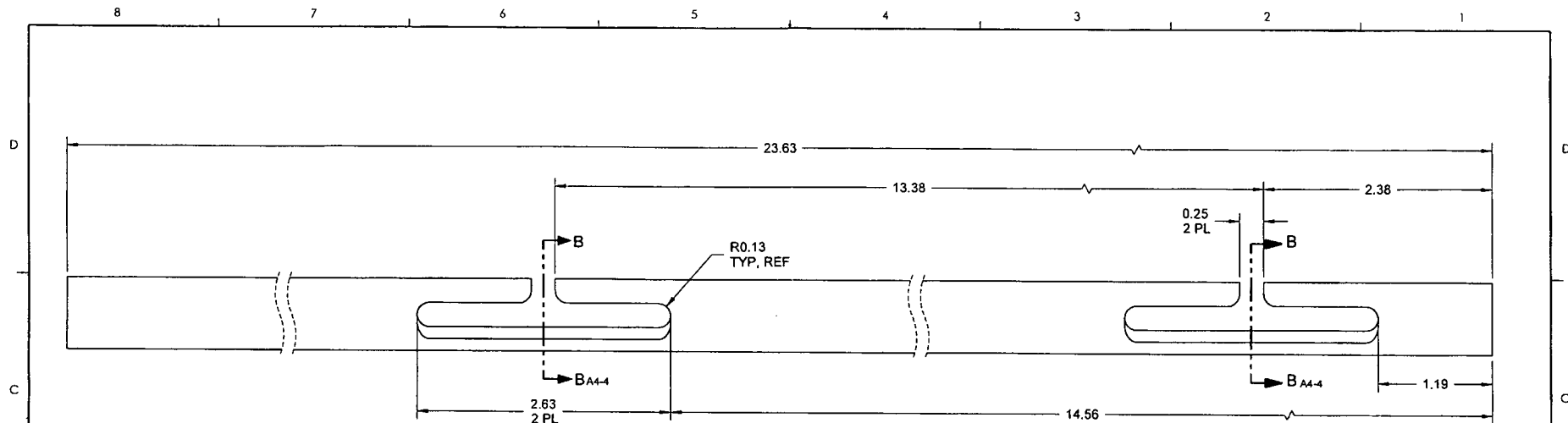
-3: 6061-T6 (OR T62) ALUMINUM SHEET 0.080 THICK
PER AMS-QQ-A-250/11
REF DART SPEC M6061T6S.080

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT -1: 0.53 lbs
-3: 0.03 lbs

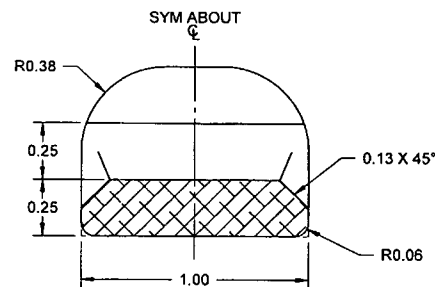
RELEASED
9/24/13

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3920	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SEATBELT GUIDE ASSY (214B/B1)	NTS
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



D3920-5 SEATBELT GUIDE



SECTION B-B

C2-4
C6-4

NOTES: D3920-5

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T62) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS4160)
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3920-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 1.44 lbs

RELEASED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3920	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SEATBELT GUIDE ASSY (214B/B1)	NTS
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	